



**MODEL NO.SKCR2706BT** 

# FLIP DOWN TV/DVD/FM RADIO with BLUETOOTH

## **INSTRUCTION MANUAL**





PLEASE READ BEFORE OPERATING THIS EQUIPMENT

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#### **ACCESSORIES**

Before you start setting up please make sure you have all the accessories in the box

- 1. User Manual
- 2. Power Supply
- 3. Remote Control
- 4. Mounting Bolts & Spacers
- 5. Cable Pack
- 6 Mounting Template



## TV FRONT VIEW & INPUT CONNECTIONS

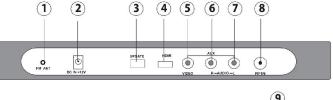
#### **FRONT VIEW**

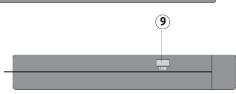
- 1. DVD Control Keys
- 2IR
- 3LOGO
- 4. TIME & FM LED Display
- 5. TIME & FM Control Keys
- 6 TV Control Keys
- 7. Speakers
- 8. LED Panel



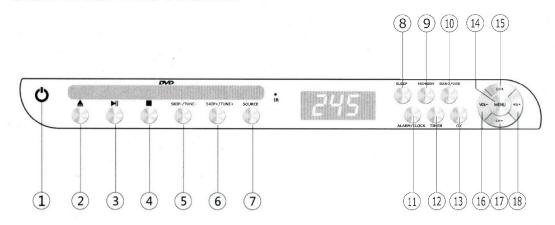
#### INPUT CONNECTIONS

- 1.FM Antennae
- 2.DC 12V
- 3.USB UPDATE
- 4.HDMI
- 5. Composite Video-Yellow
- 6.Composite Audio Right-Red
- 7. Composite Audio Left-White
- 8.Antennae.
- 9.USB Slot





## **CONTROL BUTTONS**



1.POWER

Power ON/Power OFF.

2. **≜ Eject/Absorb** When in DVD Mode press this button to Eject/Absorb the disc.

3. ►II Play /Pause Press once to play the disc from stop.

Pressing during Playback will pause the disc.

Press again to resume Playback.

4. ■ **Stop** Press this button to play again.

**5. SKIP-/TUNE-** Press to go back to chosen chapter.

**6. SKIP+/TUNE+** Press to go forward to chosen chapter.

**7.SOURCE** Switches through all modes-DVD/FM/BT/TV/

AUX/HDMI

**8.SLEEP** Press to select the Shutdown time/When the

alarm clock, press to Alarm snooze is 8 minutes.

**9.MEMORY** Press to store the received station.

**10.BAND/USB** Press this button to switch USB/BAND/DVD

11.ALARM/CLOCK Timer Display, Set/Cancel the Alarm, press Alarm

to switch between Timer/Alarm1/Alarm2,hold the alarm for a while will enter the alarm1 /

Alarm2 Setting Mode.

**12.TIMER** hold the MODE for while and it enter the TIMER

Setting-FM states

**13.0K** Press to confirm the function.

14.MENU Selects Main Menu

**15.CH+** Moves up one Channel/Upward direction.

**16.VOL-** Decreases Volume/Left direction.

**17.CH-** Moves down one Channel/Downward direction.

**18.Vol+** Increases Volume/Right direction.

## • REMOTE C ONT ROL



## REMOTE CONTROL BUTTONS

**POWER** For switching On or switching Off

**SOURCE** Pres s this butt on to S witch through the mode s:

DVD/FM/BT/TV/AUX/HDMI

SLEEP Switch the TV off within a certain time Mutte Muting the sound; To turn off the sound

**ENTER** Select/Confirm: For selecting a Menu or confirm

a selected Option. Under DTV and TV Mode press

once to display the Channels List

FAV In DTV and TV Mode, press it to display

Favourite Channels previously selected

**EXIT** leave the current Menu displayed on-screen press to choose one of items on-screen and

to change its values

press to choose one of items on-screen and

to adjust one of its related valuse/Adjust the

volume"-"and"+"

**VOL +/-** Increasing and decreasing the volume

CH+/- Move to the previous Channel or next Channel 0-9 Select Channel by pressing relevant numbers

R/L To switch to NICAM Mode "mono" stereo I & II.

Only available on TV programmers with INCAM

transmission.

PLIST Display the channel list.

**DISPLAY** Display the present channel information.

-/-- Switch the program digit.

**RETURN** Return to the previous viewing chanel.

**ZOOM** The picture may be enlarged by up to 4 times

picture. Press <ZOOM> key 6 times, the zoom

scales will be 2X, 3X, 4X, 1/2, 1/3, 1/4.

PROGRAM Press to come into program status; enter the track,

numbers desired then using direction key move the cursor to start button, then <ENTER> key to start playing.

To exit the programmed play mode,

**CLEAR** Press to remove the numbers if you enter wrong number,

**SLOW** Press to enjoy the slow motion at a 1/2x, 1/4x, 1/8x and

1/16x slower forward/backward speed

## REMOTE CONTROL BUTTONS

■ In DVD and USB Mode you can STOP items

playing that you have previously recorded.

In DVD and USB Mode you can PAUSE items that are playing that you recorded previously.

In DVD and USB Mode, this key will move you

forward to play the next programme in your list. In DVD and USB Mode, this key will move you

back to play the previous programme in your list.

In DVD and USB Mode, this key will start to fast

forward the programme.

In DVD and USB Mode, this key will start to

rewind the programme.

TITLE In DVD Mode, shows the title of the disk.

R/L In DVD and DTV Mode, press to adjust sound SETUP In DVD Mode, press to access DVD system menu

▲ In DVD Mode, press to EJECT disk.

AUTO In TV/ FM/AM Mode, press to automatic searching;

USB In DVD Mode, press to switch between USB

SUBTITLE/CC This function may enable you to select multi subtitle

language. In TV mode, Press this key to select the

CC,ON or OF mode and CC on Mute.

ANGLE During athletic match, concert or the atrecal

program, press<ANGLE> key continually on remote controller to select various angle to view the same image (this operation works only for the disc with multi angle encoded).

**LANGUAGE/MTS** Press to select language (This operation works only

for the disc with multi language encoded).

In TV mode, When stereo program is received, press this key to switch sound system between mono and stereo.

A-B Press to set initial point (A), second time

Pressing <A-B> key to set end point(B)

playing from A to B. Third time pressing <A-B>

key to cancel repeat.

**REPEAT** For DVD disc playing, press<REPEAT>key to

repeat title, chapter, all or close repeat.

For VCD disc playing, press<REPEAT> key to

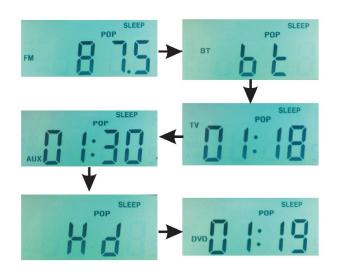
repeat track, all or close repeat.

MENU In DVD Mode, press to return to the MENU;

In TV Mode, press to open and close the MENU;

## INPUT SOURCE SELECTION

- Press **SOURCE** button to select the input source list:
- 1.Turn on the power, boot settings in FM status.
- 2.Press **SOURCE** button to convert into BT sratus.
- 3.Press **SOURCE** button to convert into TV sratus.
- 4.Press **SOURCE** button to convert into AUX sratus.
- 5.Press **SOURCE** button to convert into HDMI sratus.
- 6.Press SOURCE button to convert into DVD sratus.



#### RADIO MODE

Press **SOURCE** to **FM** status. The FM frequency will be displayed automatically on the LCD



- Searching for stations manually.
- 1.Press **SKIP-/TUNE-** or **SKIP+/TUNE+** briefly to adjust the turning requency manually.
- 2.To change station, press SKIP-/TUNE- or SKIP+/TUNE+ to choose a station .
- 3. Press **MEMORY** to store the current station, the frequency will blink and the **P00**(Stored station)will be displayed.
- Searching for stations automatically.
- Press SKIP-/TUNE- or SKIP+/TUNE+ for 3 seconds to enter automatic search mode when a station is received, searching stops.
- 2.To store the station, press **MEMORY** and the station frequency will blink. The frequency selected will be stored in the station list.
- 3. To change station, continue to press **SKIP-/TUNE-** or **SKIP+/TUNE+**(for 3 seconds)

#### BT MODE

Press **SOURCE** to **BT** status.

The BT will be displayed automatically on the LCD



- 1.Pls press button "Source" and enter into Bluetooth mode;
- 2. find the Bluetooth name "KTSV1020" in your smart device, Match it.
- 3. You can choice your favourity song by ►II or

SKIP-/TUNE- or SKIP+/TUNE+

#### How to Navigate Source

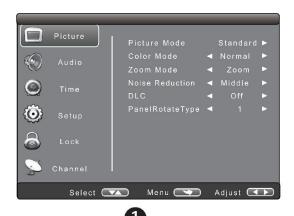
 Press SOURCE button to display the input source list. The input source TV, AV and USB will take turns to display by pressing SOURCE button in a consecutive way.

#### Picture

- Press MENU button on the TV or on the remote control to display the main menu; after pressing MENU button, PICTURE will be highlighted. Then press ▶ button to select the sub menu and adjust the value in the sub menu. You can press MENU button to go back to the upper menu or EXIT button to close the OSD.
- After pressing MENU button, Picture will be highlighted. Press ▼ button to select Color Mode, Zoom Mode, 3DNR, DLC or PanelRotateType, and then press ◄/ ► to adjust the corresponding value of each option.
- After pressing MENU button, PICTURE will be highlighted, then press ► to select Picture Mode, and press ENTER or ► to adjust the following settings.

#### TIPS:

- ·You can change the value of Contrast, Brightness, Sharpness, Tint and Color when in Picture Mode.
- You can press P.MODE button on the remote control to change the PICTURE directly





Cycle among picture modes: Personal/Standard/Dynamic/Soft. Alternative: you may press the P.MODE on the remote control to change Picture Mode directly.	
Cycle among color modes: Warm/Cool/Normal	
Cycle among Zoom Mode:	
Standard/Wide/Wide Zoom/Zoom	
Reduce the noise level of the connected device: Middle/Strong/Off	
/Weak	
Cycle between ON and OFF dynamic luminance control function.	
This function can invert the information.	

#### **Audio**

- You can select the type of sound which best corresponds to your listening. Press MENU button to enter the OSD menu, then press ▼ button to select Audio.
- Press ➤ to enter to Audio Mode, you can also press ▲/▼buttons to select Audio Language, Audio Only or AVC, and then press ◄/ ➤ to change the corresponding mode.

#### Attention:

Audio Language can only be shown when in TV mode.

 After pressing ► to select Audio Mode, you can then press ENTER/► button to enter this sub menu, in which you can select among different modes: Standard/ Music/Movie/Sports/Personal. When in Personal mode, you can change the following settings.







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Select 🔽

Menu 🗪

Adjust 💶

Audio Mode	Allow the selection of an audio-enhancement technique:		
	Standard/Music/Movie/Sports/Personal.		
	Alternative: you may press the S.MODE on the remote control to		
	select the audio mode directly.		
Audio Language	Select audio language among: English, French or Spanish.		
Audio Only	Only support sound output.		
AVC	Auto Volume Control: cycle between On and Off to control volume.		

## Time

- Press MENU button to enter the OSD menu. Then press ▼ button to select TIME menu.
- After TIME is highlighted, you can press ▶ button to select Sleep Timer, and then press ▲/▼ buttons to select the following sub menus, and then press ◄/▶ buttons to change the value of the corresponding option.





Sleep Timer	Select a period of time after which the TV automatically switches to standby mode: OFF/5/10/15/30/60/90/120/180/240 min. Alternatively: you may press the SLEEP button repeatedly on the remote control to select the number of minutes directly.
Time Zone	Select a time zone: Pacific/Alaska/Hawaii/Atlantic/Eastern/Central/Mountain.
DST	Daylight Saving Time: Select to turn ON/OFF.
Time Format	Select time format: 12-hour/24-hour
Auto Sync	When Auto Sync is set On, DST, the modes of Clock and Wake Up can not be changed.
Clock	When Auto Sync is set Off, clock can be changed by pressing ►/
	ENTER to select Year/Month/Day/Hour/Minute.
Wake Up	When Auto Sync is set Off, clock can be changed by pressing ►/
	ENTER to select Year/Month/Day/Hour/Minute.

#### **SETUP**

- Press the MENU button to enter the OSD menu. Then press ▼ button to select SETUP menu.
- After SETUP is highlighted, you can press ▶ button to select Menu Language, and then press ▲/▼ buttons to select the following sub menus, and then press ◄/▶ buttons to change the value/mode of the corresponding option.





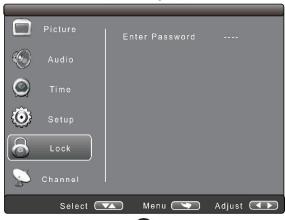




Select menu language: English/French/Spanish. The default on				
screen menu language is set as Spanish.				
Select a transparent proportion: 0%/25%/50%/75%/100%				
CC Mode	CC On/ CC Off/CC On Mute			
Basic Selection	CC 1/CC 2/CC 3/CC 4/TEXT 1/TEXT 2/TEXT			
	3/TEXT 4/Off.			
Service	Select among 6 modes: Service 1, Service 2,			
	Service 3, Service 4, Service 5 and Service 6.			
Option	Options: Mode, Front Style, Front Size, Front			
	Edge Style, Front Edge Color, FG Color, BG Color,			
	FG Opacity, BG Opacity.			
Restore the TV to factory default settings.				
Wizard To select Language, Time Zone, Time Format before auto scanni				
	screen menu land Select a transpart CC Mode Basic Selection Service Option			

#### **LOCK**

- Press the MENU button on the TV or the remote control to enter the OSD menu.
   Then press ▼ button to select LOCK menu.
- After LOCK is highlighted, you can press ➤ button to select Enter Password, and select digit button to enter.
  - NOTE: the default password is 0000.
- After press 0000, you will enter a new interface. Then you can select Change Password, and press ENTER/▶ button to adjust the value.
  - NOTE: If the password is changed, all of the password in the menu will be changed at the same time; if you forgot your password, you can use 8899 to enter any menu locked.
- After pressing 0000 and entering to a new interface, you can press ▲/▼ buttons to select the following sub menus, then press ◄/► buttons to change the value/mode of the corresponding option.





Change	Use digit buttons to input the old password and then input the new 4-				
Password	digit password, then re-enter the new one for conformation.				
	Select to to	urn On/Off the system lock. The following option such as			
System Lock	Input Block, US, Canada, and Unrated will only be accessible when you				
	turn the system lock on.				
Input Block	TV	To Unblocked/ Blocked the TV.			
	AV	To Unblocked/ Blocked the AV.			
US	TV	Press ENTER button to block or unblock the TV.			
	MPAA	Select MPAA rating: G, PG, PG-13, R, NC-17, X or N/A.			
Canada	Canada	Select MPAA rating for English-speaking Canada: C, C8+,			
	English	G, PG, 14+, 18+ or E.			
	Canada	Select MPAA rating for Quebec Canada: G, 8 ans+, 13 ans+,			
	French	16 ans+, 18 ans+ or E.			
RRT Setting	Set Rating Region Table.				
Reset RRT	Select to reset the RRT setting.				
Unrated	Cycle between On and Off.				

#### Channel

- Press the MENU button on the TV or the remote control to enter the OSD menu.
   Then press ▼ button to select Channel menu.





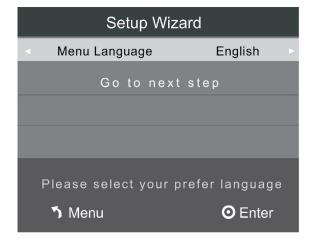




Air/Cable	Select antenna between Air and Cable.		
Auto Scan	Select the Auto Scan feature to scan your available cable channels,		
	it will perform the auto scan if the Air antenna is selected.		
Favorite	Set the selected channel as favorite channels.		
Show/Hide	Show/ Hide the selected channel.		
DTV Signal	Display the quality of current DTV signal.		

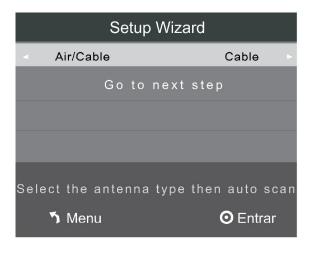
#### **CUSTOMIZING TV SETTINGS**

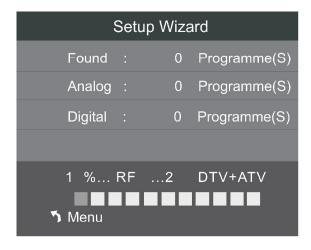
The first time you turn on the TV, it will go straight into Setup Wizard menu. Press buttons to navigate the menu and change the settings.





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The unit has a separate menu system to set up the DVD playback. When in DVD Mode, press the key D>SETUP on the remote control to enter the main menu of the system setup.

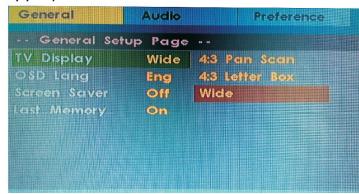
- 1. When you have entered the menu setup system press the direction key marked ◀ or ▶ to move the cursor. When in this system you need to set up the following three sections:
  - General Setup Page
  - AUDIO Setup
  - Preference Page
- 2. Press the direction key ▼ or ▲ on the System Setup page and move the cursor to the selected item.. Press OK to confirm the item selected. Use ▼ or ▲ to adjust and use ◀ to return to the previous item.
- 3. On the System Setup page press either D.SETUP or MENU to exit.

## 1. General Setup

a) **OSD Language** - Choose the language for the operating system. Select from: English • French •Spanish.



- b) TV Display
- PS: The screen will display the picture in 4:3 ratio leaving a black border to either side of the picture.
- LB: The screen will display the picture in a more suitable 16:9 ratio which is more appropriate for this model.



c) Last Memory: Press to change Memory Played from On to Off.

#### 2.AUDIO SETUP

In this menu you adjust Downmix.

a) downmix: Press ◀ or ▶ button to adjust the downmix setting



You can select two different audio outputs:LT/RT,STEREO.

The Audio Out description of each selection is shown in the table below.



#### ● 3. Preference Setup

Note: The languages selected in this section can only be set when the TV is not receiving broadcast transmissions and is not playing a DVD or CD. If the desired language does not exist for the DVD you wish to play then the default language will automatically be selected.



Within this menu you can adjust a) TV Type (Pal, NTSC, Auto),

- b) Audio, c) Subtitle, d)Disc Menu, e)Default.
- a) TV Type Change the TV Operating system to suit the playback type.



b) **Audio Language** - Choose the language for playing of disks - subject to the DVD being in one of the languages listed. Select from: English • French • Spanish • German • Italian • Portuguese.



- c) **Subtitle Language** Choose the language for on screen subtitles. Subject to the DVD having this feature in one of the languages listed. Select from: English French Spanish German Italian. Portuguese.
- d) **Disc Menu** Choose the language for playing disks subject to the DVD being in one of the languages listed. Select from: English French Spanish German Italian Portuguese.
- e) **Default Setting** Press the OK button to reset the factory default.



## 4. Basic Operation in DVD Mode

Press the key **source** on the remote control or the front panel to switch to DVD Mode. When the screen displays the DVD logo, put the disc in the slot loader, or put the SD card or Memory Stick into the appropriate slot. This unit can identify different disk formats as the display in the left corner and the screen will automatically display the disk type in operation. DVD disk formats which are compatible: CD, CD-R, CD-RW, MP3, MP4, VCD, DVD, DVD+/-R, DVD+/-RW.

## USB play

#### a) JPEGFILE Decode and Play

- (i) JPEG is a universal format for displaying digital pictures on a CD. Dueto the compression ratio many pictures can be stored in this format. When inserting a CD with JPEG files into the DVD slot, the unit will permit all the images to be displayed.
- (ii) Normal Picture Play. Insert the JPEG format disk, the memory stick and the unit will search the catalogues, and start by displaying the first picture of the first catalogue.
- (iii) Reads the pictures in order and displays them on screen.



#### b) To play a Disk

Insert the disk into the slot loader and the disk will play automatically. When the disk is playing, the disk type will be identified on the display. Use either the remote control or the unit itself to Stop or Play etc.

## c) USB Operation

Press the **USB** button to switch between DISC or USB Mode. Press the key marked  $\P$  or ightharpoonup on either the unit or the remote control to select either Audio or Video and press OK to confirm. The unit will now play the file you require in the correct mode.

#### Note:

- (i) If the display shows 'No Disc' then insert the disk in the DVD loader, insert the USB reader.
- (ii) When inserting an USB reader remrmber to press the button marked  $\triangleq$  to restore setting before doing so or it will not play.
- (iii) If when inserting Memory Stick into the USB, it does not read, do the following. Switch the Power Off for at least 30 seconds before switching On again.
- (iv) This unit reads audio and video files recorded onto USB Memory Sticks. USB 2.0 version only.

#### Caution:

When you turn the unit On and Off there must always be an interval of at least 30 seconds or normal working may be affected

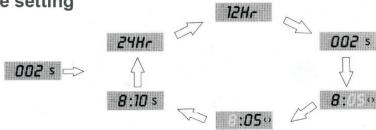
.If any object other than a disk is pushed into the unit please have it checked by a qualified technician or repairer.

This unit is High Voltage - Do not open the case yourself. Please refer any problems to the retailer or to a professional technician.

## ALARM MODE

#### **ALARM CLOCK & RADIO OPERATION**

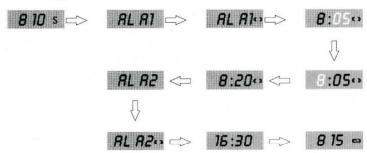
## 1. Time setting



- a. The time will be displayed once the power is switched on
- the time will automatically display once power is on
- "S" displays to signify you are in the Time mode.
- b. Hold the **ALARM** button to enter the time setting
- the 24H will blink
- Press SKIP-/+ to switch between 24H or 12H style
- Press ALARM to confirm the hour style, thehours will blink
- Press SKIP-/SKIP+ for example-set the hour digit to 8
- After setting the hours, press ALARM to enter the minute setting the minutes digits will then blink
- Press SKIP-/+ for example set the minute digit to be 10
- · After setting the minute, press ALARM to exit the time setting
- 8:10 will now be displayed as programmed by your setting.

**Note:** The setting will be cancelled within 5 seconds if input stops. The PM will be shown at the top left when the time is noon /night under the 12H hour style. To reset the time, start the operation from Stage b. The time can be set under any mode when power is on.

## 2. Alarm Setting



- a. The time will be displayed once power is switched on simply press the **ALARM** button to switch between Alarm 1 and Alarm 2 settings.
- b. Hold the Alarm button for a while to enter the alarm setting

## (i) Alarm 1 setting

- When the "Alarm 1" blinks, press ALARM to confirm/cancel the setting.
   The ((symbol will appear to confirm the setting of Alarm 1, and the (()) symbol will disappear when cancelling the Alarm 1 setting.
- Press ALARM to confirm the Alarm 1 setting, the hours digits will blink
- Press SKIP-/SKIP+ to adjust the hour to 8
- Then press ALARM to enter the minute setting, the minute digits will blink

## ALARM MODE

#### **ALARM CLOCK & RADIO OPERATION - continued**

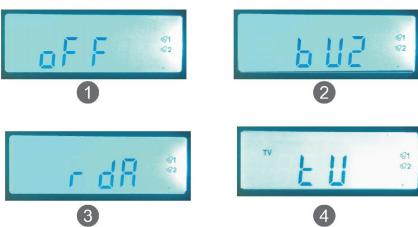
- Press SKIP-/SKIP+ to adjust the minute digits to 20
- After setting the minute, press ALARM to confirm the Alarm 1 setting.
   The Alarm 1 will be showing 8:20 as you have programmed

## (ii) Alarm 2 setting

- After setting Alarm 1, press ALARM to set the Alarm 2
- When "Alarm 2" blinks, press ALARM to confirm /cancel the setting.
   The (( symbol will appear to confirm the setting of Alarm 2, and the (()) symbol will disappear when cancelling the Alarm 2 setting.
- Press ALARM to confirm the Alarm 2 setting the hours digits will blink
- Press SKIP-/SKIP+ to adjust the hour to 16
- Press ALARM to enter the minute setting, the minute digits will blink
- Press **SKIP-/SKIP+** to adjust the minute digits to 30
- After setting the minute, press ALARM to confirm the Alarm 1 setting.
   The Alarm 2 will be showing 16:30 as you have programmed
- Press ALARM to exit the Alarm mode

#### Notes:

- 1. The setting will be cancelled within 5 seconds if input stops.
- 2. With power on, press ALARM continually to display Alarm 1 /Alarm 2
- 3. To reset the Time Operation start from Stage b. The time can be set in any mode when power is On.
- 4. The alarm will ring at the set time. Press **ALARM** to stop the alarm which will ring 3 times in every 10 minutes.
- 5.Press CH+/CH- confirm the Alarm1/Alarm2 setting mode: 1)OFF,2)BUZ,3)RDA,4)TV.



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Trouble Shooting **TV Mode** No Sound Make sure the Power is ON and the product is No Picture connected properly Make sure the selected TV System is correct: PAL, NTSC or SECAM Make sure all inputs are connected properly The Channel selection may not be correct so reset all the channels The volume is OFF Poor Reception The antenna is not connected properly The Brightness and Contrast are incorrectly adjusted Dark Picture Unstable Picture The aerial is not connected properly The colour in not adjusted correctly Snowflakes on The TV may be receiving electric/electro-magnetic the Screen interference from another device or appliance Poor Colour The colour is not adjusted correctly The signal is too weak Image not Stable Check the Display resolution and frequency The signal is too weak Appears to vibrate Horizontal Line Adjust Auto through image Adjust Phase Vertical Bars or Adjust Auto line through image Remote Control Check the batteries and change if necessary is not working Trouble Shooting **DVD Mode** No Sound Check the TV system is correct, adjust the volume and make sure the Mute button is not active Check that the disc is: Disc is not playing In the Drive correctly The right way up Clean and not damaged Abnormal or Poor Check the disc is clean and not damaged Quality picture Check you are using the correct video output Switch OFF for 10 seconds and BACK ON again Have Sound but Check the video output is correct for LCD display No Picture Keys not working Possible rapid change in power supply Switch OFF for 10 seconds and BACK ON again Remote Control is Check for any obstructions not working Point the Remote Cotrol directly at the Infra-Red receiving window Check the batteries

Check the remote sender and clean if required

#### CONSUMER INFORMATION

This product may contain substances that can be hazardous to the environment if not disposed of properly. Electrical and electronic equipment should never be disposed of with general household waste but must be separately collected for their proper treatment and recovery.

The-crossed out bin symbol, placed on the product, reminds you of the need to dispose of the product correctly at the end of its life. In this way you will assist in the recovery, recycling and re-use of many of the materials used in this product.

Where possible recycle your packaging.

With your help it is possible to reduce the amount of electrical and electronic waste ending up in landfill and to improve quality of life by preventing the release of potentially hazardous substances into the environment.

Invisua Limited is delighted to support the WEEE directive (Waste Electrical and Electronic Equipment) and is registered with the Environment Agency.

# Correct Disposal of this Equipment (Waste Electrical & Electronics Equipment)

This marking shown on the product or its literature, indicates that it should not be disposed of with other household waste at the end of its working life. To prevent any possible harm to the environment or human health from uncontrolled waste disposal, please separate this and recycle it responsibly.

Householders should contact either the retailer they purchased from or their local waste authority for details how to discose of this item safely.

This item has been tested by our Quality Control Inspectors and has been thoroughly checked and registered as workingly efficiently before leaving the factory.